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# **GPSD Complete Membrane Assembly Instructions**

### Tools & Materials

Quantity & Description

 $\square$  5/32" allen wrench (qty 1)

## **Installing the Membrane Assembly**

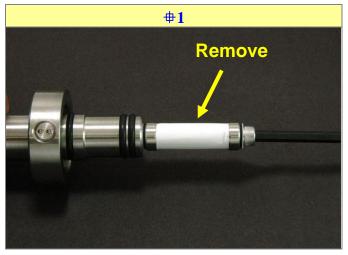


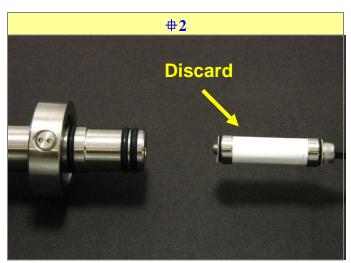


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## **Overview** Instructions & Explanations

- 1 Removing the old membrane assembly
  - 1.1 Use a 5/32" allen wrench to remove the membrane assembly components from the probe  $\oplus 1$
  - 1.2 Discard the old membrane assembly components  $\pm 2$





Revision: 9-4-09

This document is to be considered "FOR REFERENCE ONLY" when printed as a hardcopy.

The revision status must be verified prior to use.

Approval: RMB

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### 2 Installing the new membrane assembly

- 2.1 Hands must be clean prior to handling membrane assembly. Normal oils from your skin as well as lotions, grease, or other chemicals can damage the membrane.
- 2.2 Remove the new membrane assembly from its packaging  $\pm 3$
- 2.3 Unscrew and discard the white plastic wing nut #4
- 2.4 Use a 5/32" allen wrench to install the membrane assembly the bottom of the probe. The components should be tightened to a torque value of 10 in/lbs (inch/pounds).  $\pm 5 \pm 6$

